



SPLIT-TYPE, HEAT PUMP AIR CONDITIONERS

**2001**

No. OC250

# TECHNICAL & SERVICE MANUAL

## Series PKFY Wall Mounted R407C / R22

&lt;Indoor unit&gt;

[Model names]

PKFY-P32VGM-A

PKFY-P40VGM-A

PKFY-P50VGM-A

[Service Ref.]

**PKFY-P32VGM-A**  
**PKFY-P40VGM-A**  
**PKFY-P50VGM-A**



Indoor unit

## CONTENTS

1. SAFETY PRECAUTION .....	2
2. PART NAMES AND FUNCTIONS .....	4
3. SPECIFICATIONS .....	6
4. OUTLINES AND DIMENSIONS .....	8
5. WIRING DIAGRAM .....	9
6. REFRIGERANT SYSTEM DIAGRAM .....	10
7. TROUBLE SHOOTING .....	11
8. DISASSEMBLY PROCEDURE .....	16
9. PARTS LIST .....	19

**Cautions for using with the outdoor unit which adopts R407C refrigerant.**

- **Do not use the existing refrigerant piping.**
  - The old refrigerant and lubricant in the existing piping contains a large amount of chlorine which may cause the lubricant deterioration of the new unit.
- **Use “low residual oil piping”.**
  - If there is a large amount of residual oil (hydraulic oil, etc.) inside the piping and joints, deterioration of the lubricant will result.
- **Store the piping to be used during installation indoors with keep both ends sealed until just before brazing. (Store elbows and other joints in a plastic bag.)**
  - If dust, dirt, or water enters the refrigerant cycle, deterioration of the oil and compressor trouble may result.
- **Use ESTR , ETHER or HAB as the lubricant to coat flares and flange connection parts.**  
  
**Use liquid refrigerant to seal the system.**
  - If gas refrigerant is used to seal the system, the composition of the refrigerant in the cylinder will change and performance may drop.
- **Do not use a refrigerant other than R407C.**
  - If another refrigerant (R22, etc.) is used, the chlorine in the refrigerant may cause the lubricant deterioration.
- **Use a vacuum pump with a reverse flow check valve.**
  - The vacuum pump oil may flow back into the refrigerant cycle and cause the lubricant deterioration.

## [1] Service tools

Use the below service tools as exclusive tools for R407C refrigerant.

No.	Tool name	Specifications
①	Gauge manifold	·Only for R407C.
		·Use the existing fitting SPECIFICATIONS. (UNF7/16)
		·Use high-tension side pressure of 3.43MPa·G or over.
②	Charge hose	·Only for R407C.
		·Use pressure performance of 5.10MPa·G or over.
③	Electronic scale	
④	Gas leak detector	·Use the detector for R134a or R407C.
⑤	Adapter for reverse flow check.	·Attach on vacuum pump.
⑥	Refrigerant charge base.	
⑦	Refrigerant cylinder.	·For R407C      ·Top of cylinder (Brown)
		·Cylinder with syphon
⑧	Refrigerant recovery equipment.	

## [2] Notice on repair service

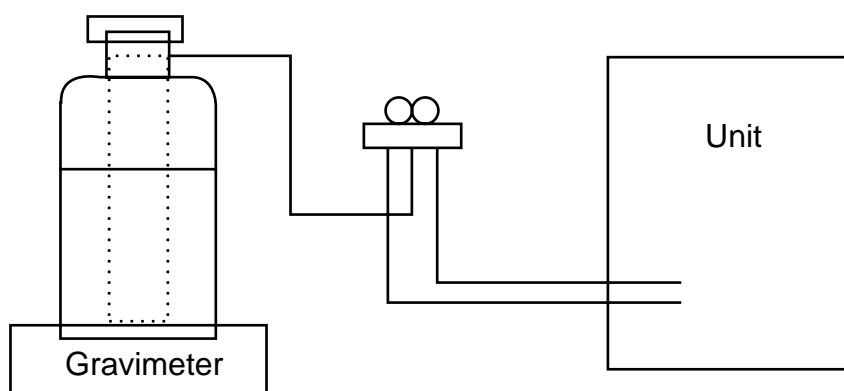
- After recovering the all refrigerant in the unit, proceed to working.
- Do not release refrigerant in the air.
- After completing the repair service, recharge the cycle with the specified amount of liquid refrigerant.

## [3] Refrigerant recharging

### (1) Refrigerant recharging process

#### ①Direct charging from the cylinder.

- R407C cylinder are available on the market has a syphon pipe.
  - Leave the syphon pipe cylinder standing and recharge it.
- (By liquid refrigerant)



### (2) Recharge in refrigerant leakage case

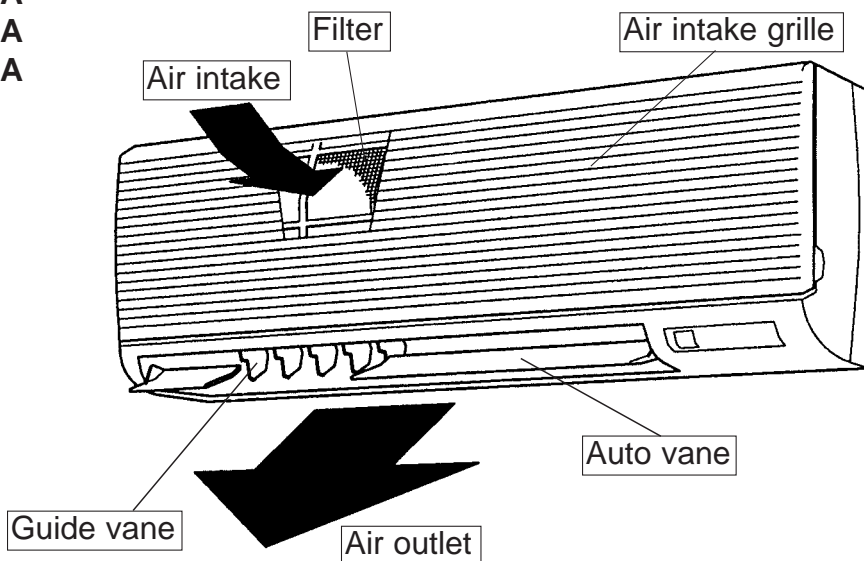
- After recovering the all refrigerant in the unit, proceed to working.
- Do not release the refrigerant in the air.
- After completing the repair service, recharge the cycle with the specified amount of liquid refrigerant.

● Indoor Unit

PKFY-P32VGM-A

PKFY-P40VGM-A

PKFY-P50VGM-A



● Remote controller [PAR-20MAA]

- Once the controls are set, the same operation mode can be repeated by simply pressing the on / off button.

● Operation buttons

TEMP. ADJUSTMENT button

This sets the room temperature. The temperature setting can be performed in 1°C units

Setting range

Cooler 19°C to 30°C  
Heater 17°C to 28°C

TIMER button

This switches between continuous operation and the timer operation.

OPERATION SWITCH button

Press this button to switch the cooler, electronic dry (dehumidify), automatic and heater modes.

LOUVER button

This switch the horizontal fan motion ON and OFF.

(Not available for this model.)

TIME SETTING button

This sets the current time, start time and stop time.

AIR SPEED button

This sets the ventilation fan speed.

ON/OFF button

This switches between the operation and stop modes each time it is pressed. The lamp on this button lights during operation.

AIR DIRECTION button

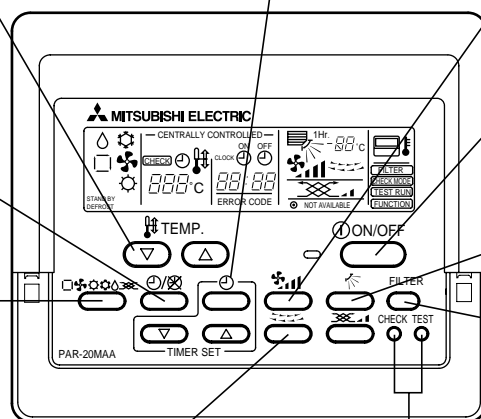
This adjusts the vertical angle of the ventilation.

FILTER button

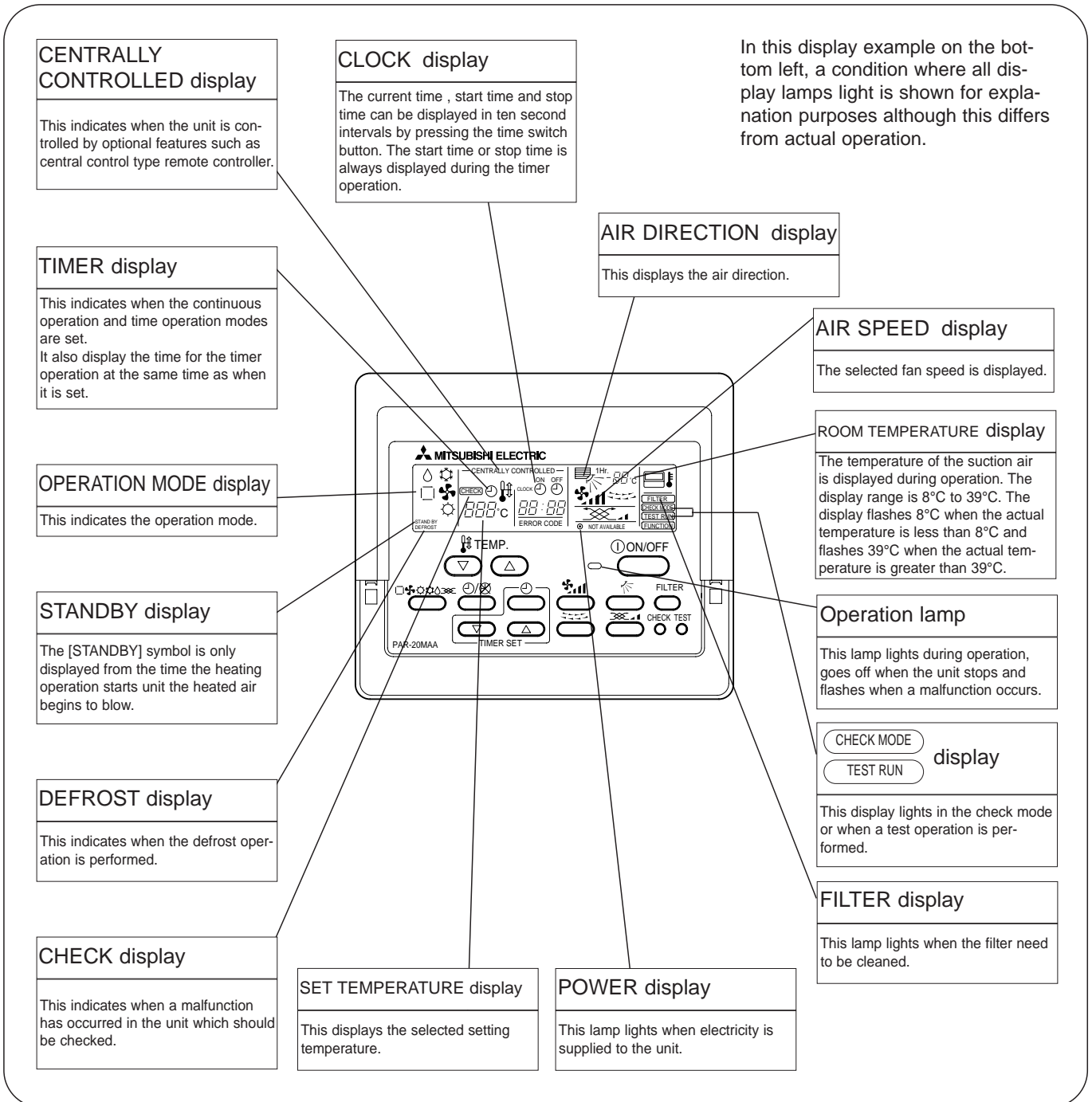
This resets the filter service indication display

CHECK-TEST RUN button

Only press this button to perform an inspection check or test operation. Do not use it for normal operation.



## ● Display



### Caution

- Only the Power display lights when the unit is stopped and power supplied to the unit.
- When the central control remote control unit, which is sold separately, is used the ON-OFF button, operation switch button and TEMP. adjustment button do not operate.
- "NOT AVAILABLE" is displayed when the Air speed button are pressed. This indicates that this room unit is not equipped with the fan direction adjustment function and the louver function.
- When power is turned ON for the first time, it is normal that "H0" is displayed on the room temperature indication (For max. 2minutes). Please wait until this "H0" indication disappears then start the operation.

## 3-1. Specification

Item			PKFY-P32VGM-A	PKFY-P40VGM-A	PKFY-P50VGM-A
Power		V•Hz	Single phase 220V-230V-240V · 50Hz / 220V · 60Hz		
Cooling capacity		kW	3.6	4.5	5.6
Heating capacity		kW	4.0	5.0	6.3
Electric characteristics	Input	Cooling	kW	0.07	
		Heating	kW	0.07	
	Current	Cooling	A	0.32	
		Heating	A	0.32	
Exterior (munsell symbol)		—	Plastic , white : <0.70Y 8.59/0.97>		
Dimensions	Height	mm	340		
	Width	mm	990		
	Depth	mm	235		
Heat exchanger		—	Cross fin (Aluminum plate fin and copper tube)		
F a n	Fan X No	—	Linflow fan X 1		
	Air flow ※2	m³/min	11.5-10.5-9.5-8		12-11-10-9
	External static pressure	Pa	0		
	Fan motor output	kW	0.03		
Insulator		—	Polyethylene sheet		
Air filter		—	PP honey comb		
Pipe dimensions	Gas side	φmm(in.)	12.7(1/2")		15.88(5/8")
	Liquid side	φmm(in.)	6.35(1/4")		9.52(3/8")
Unit drain pipe size		φmm	O.D.20 (PVC pipe VP-20 connectable)		
Noise level ※2		dB	41-38-36-33		43-40-37-34
Product weight		kg	16		

## Note 1. Rating conditions

Cooling : Indoor D.B. 27°C W.B. 19.0°C

Outdoor D.B. 35°C W.B. 24°C

Heating : Indoor D.B. 20°C

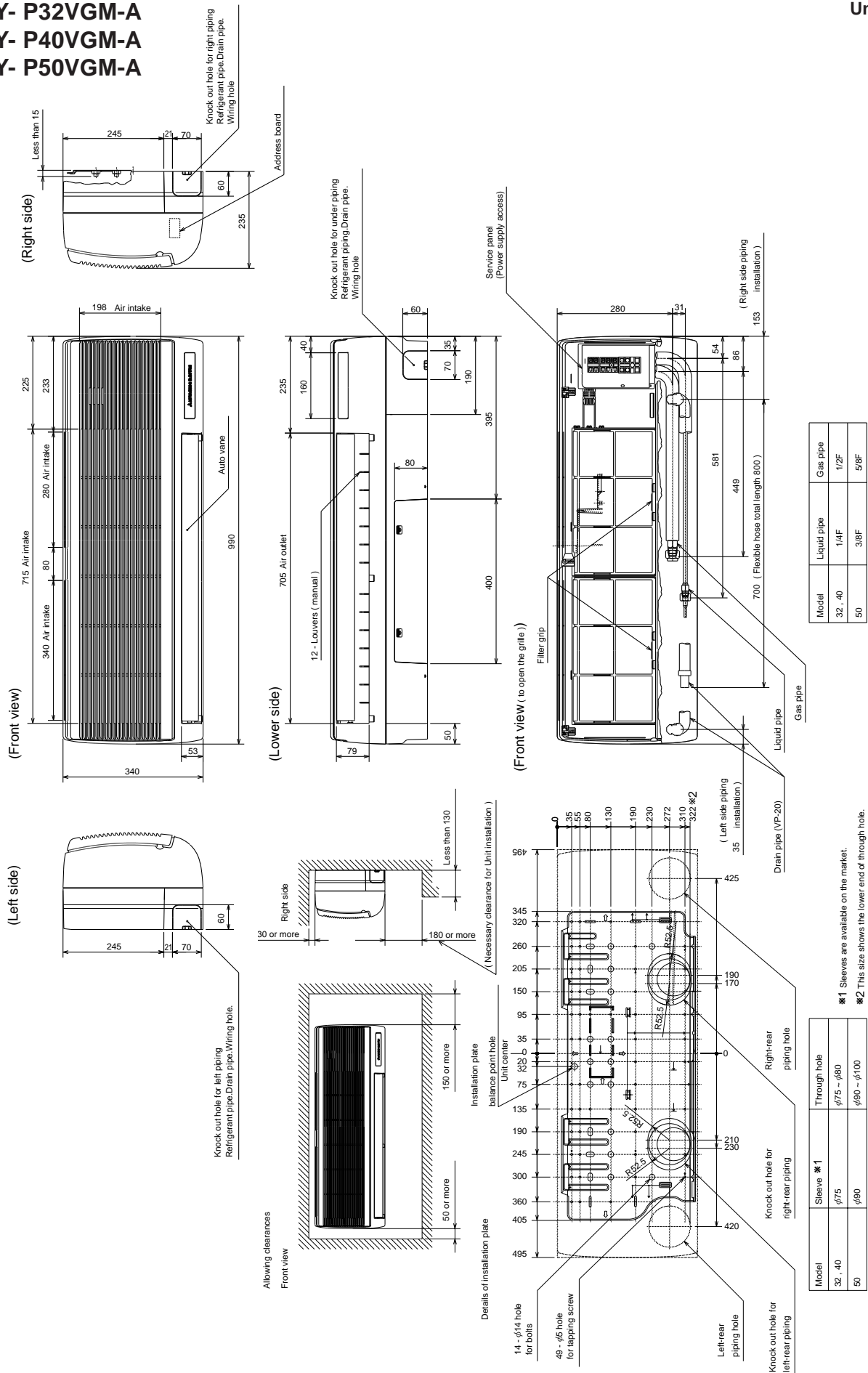
Outdoor D.B. 7°C W.B. 6°C

※2. Air flow and the noise level are indicated as High - Middium1 - Middium2 - Low .

### 3-2. Electrical parts specifications

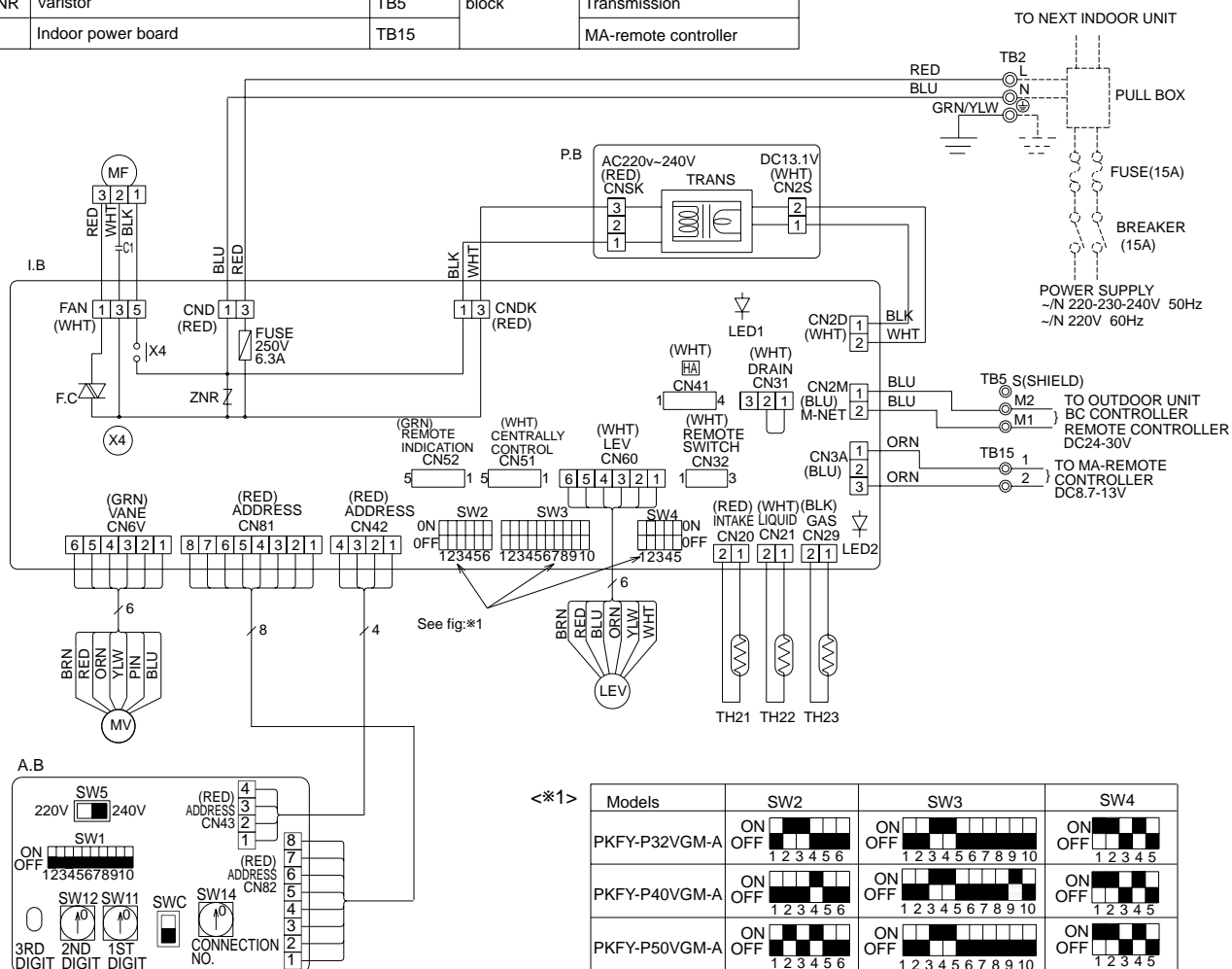
Parts name	Model	Symbol	PKFY-P32VGM-A	PKFY-P40VGM-A	PKFY-P50VGM-A
Room temperature thermistor		TH21	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20°C/6.3kΩ, 25°C/5.2kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ		
Liquid pipe temperature thermistor		TH22	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20°C/6.3kΩ, 25°C/5.2kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ		
Gas pipe temperature thermistor		TH23	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20°C/6.3kΩ, 25°C/5.2kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ		
Fuse (Indoor controller board)		FUSE	250V 6.3A		
Fan motor (with inner-thermostat)		MF	PM4V30-K 220-240V/220V , 50/60Hz 4 pole Output 30W		
			Inner-thermostat OFF 125±5℃		
Fan motor capacitor		C1	2.0μF 440V		
Vane motor		MV	MP 35 EA DC12V		
Linear expansion valve		LEV	DC12V Stepping motor drive Port dimension ϕ3.2 (0 ~ 2000pulse)		
Power supply terminal block		TB2	(L, N, ⊕) 330V 30A		
Transmission terminal block		TB5	(M1, M2, S) 250V 20A		
MA remote controller terminal block		TB15	(1,2) 250V 10A		

Unit : mm



## PKFY-P32VGM-A , PKFY-P40VGM-A , PKFY-P50VGM-A

Symbol		Name		Symbol		Name		Symbol		Name	
I.B		Indoor controller board		C1		Capacitor(fan motor)		A.B		Circuit board (Address)	
	CN32	Connector	Remote switch	LEV		Linear expansion valve			SW1	Switch	Mode selection
	CN41		HA terminal-A	MF		Fan motor(with inner thermo)			SW5		Voltage selection
	CN51		Centrally control	MV		Vane motor			SW11		Address setting 1st digit
	CN52		Remote indication	TH21		Thermistor	Room temperature ,detection (0°C/15kΩ,25°C/5.4kΩ)		SW12		Address setting 2nd digit
	F.C	Fan phase control							SW14		Connection No.
	FUSE	FUSE (6.3A)		TH22				Pipe temperature,detection/Liquid (0°C/15kΩ,25°C/5.4kΩ)			SWC
	SW2	Switch	Capacity code				Pipe temperature,detection/Gas (0°C/15kΩ,25°C/5.4kΩ)		LED on indoor board for service		
	SW3		Mode selection	TH23			LED on indoor board for service				
	SW4		Model selection				LED on indoor board for service				
	X4	Aux.Relay	Aux.Relay(Fan motor)	TB2		Terminal block	Power supply	Mark	Meaning	Function	
	ZNR	Varistor		TB5			Transmission	LED1	Main power supply	Main power supply(Indoor unit:220-240V) power on → lamp is lit	
	P.B	Indoor power board		TB15			MA-remote controller	LED2	Power supply for MA-Remote controller	Power supply for MA-Remote controller on → lamp is lit	
TO NEXT INDOOR UNIT											



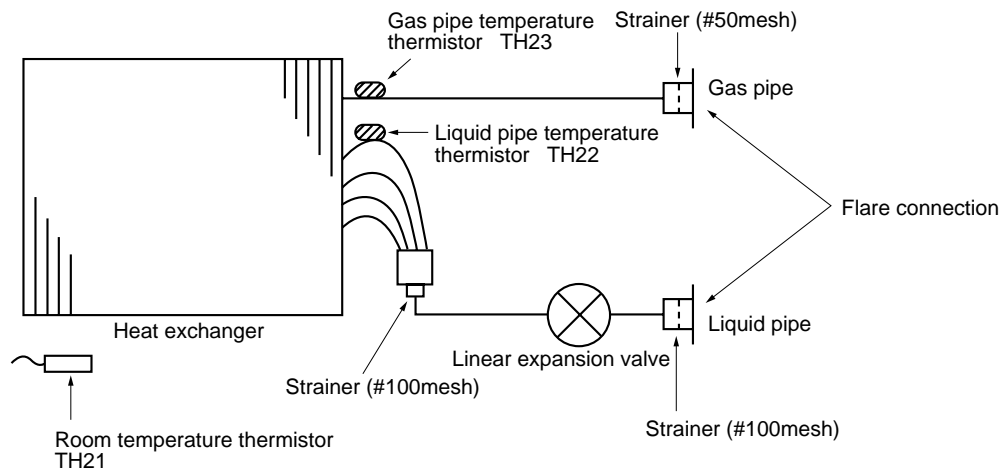
## Note

- At servicing for outdoor unit, always follow the wiring diagram of outdoor unit.
- In case of using MA-Remote controller, please connect to TB15.  
(Remote controller wire is non-polar.)
- In case of using M-NET, please connect to TB5. (Transmission line is non-polar.)
- Symbol[S] of TB5 is the shield wire connection.
- Symbols used in wiring diagram above are, :terminal block, :connector.
- The setting of the SW2 dip switches differs in the capacity for the detail, refer to the fig.\*1.
- Please set the switch SW5 according to the power supply voltage.  
Set SW5 to 240V side when the power supply is 230 and 240 volts.  
When the power supply is 220 volts, set SW5 to 220V side.

PKFY-P32VGM-A

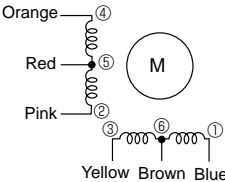
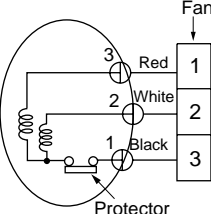
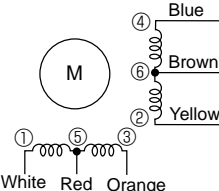
PKFY-P40VGM-A

PKFY-P50VGM-A



Item \ Capacity	PKFY-P32VGM-A, PKFY-P40VGM-A	PKFY-P50VGM-A
Gas pipe	$\phi 12.7$ (1/2")	$\phi 15.88$ (5/8")
Liquid pipe	$\phi 6.35$ (1/4")	$\phi 9.52$ (3/8")

## 7-1. How to check PKFY-P32VGM-A , PKFY-P40VGM-A, PKFY-P50VGM-A

Parts name	Check method				
Room temperature thermistor (TH21)	Disconnect the connector then measure the resistance with the tester. (Surrounding temperature 10℃~30℃)				
Liquid pipe temperature thermistor (TH22)	Normal		Abnormal		(Refer to the next page for a detail.)
Gas pipe temperature thermistor (TH23)	4.3kΩ~9.6kΩ		Open or short		
Vane motor	Measure the resistance between the terminals using the tester. (Surrounding temperature 20℃~30℃)				
	Connector	Normal		Abnormal	
	Brown - Yellow	186Ω ~ 214Ω		Open or short	
	Brown - Blue				
	Red - Orange				
	Red - Pink				
Fan motor	Measure the resistance between the terminals using the tester. (Surrounding temperature 20℃)				
	Motor terminal or relay connector	Normal		Abnormal	
	Red - Black	141.2Ω		Open or short	
	White - Black	131.5Ω			
Linear expansion valve	Disconnect the connector then measure the resistance with the tester. (Surrounding temperature 20℃)				
	Normal				Abnormal
	(1)-(5) White-Red	(2)-(6) Yellow-Brown	(3)-(5) Orange-Red	(4)-(6) Blue-Brown	Open or short  (Refer to the next page for a detail.)
	150Ω ±10%				

## <Thermistor Characteristic graph>

Thermistor for lower temperature

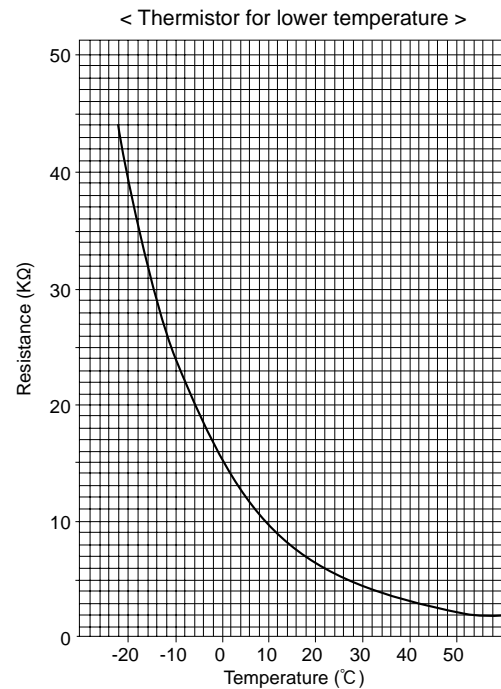
Room temperature thermistor (TH21)  
Liquid pipe temperature thermistor (TH22)  
Gas pipe temperature thermistor (TH23)

Thermistor  $R_0 = 15k\Omega \pm 3\%$

Fixed number of  $B = 3480k\Omega \pm 2\%$

$$R_t = 15 \exp \left\{ 3480 \left( \frac{1}{273+t} - \frac{1}{273} \right) \right\}$$

0°C	15kΩ
10°C	9.6kΩ
20°C	6.3kΩ
25°C	5.2kΩ
30°C	4.3kΩ
40°C	3.0kΩ

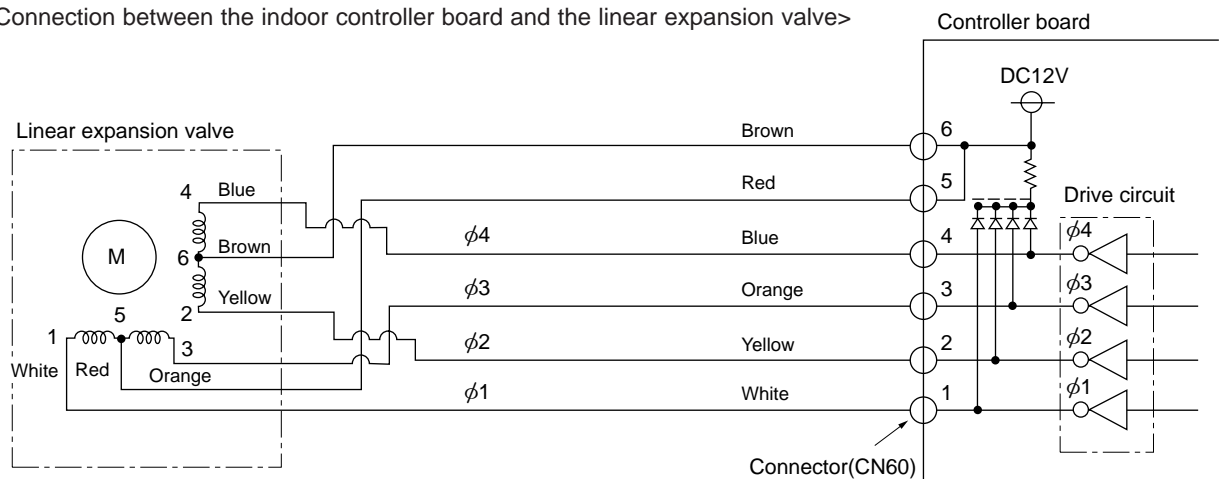


## Linear expansion valve

### ① Operation summary of the linear expansion valve.

- Linear expansion valve open/close through stepping motor after receiving the pulse signal from the indoor controller board.
- Valve position can be changed in proportion to the number of pulse signal.

### <Connection between the indoor controller board and the linear expansion valve>



### <Output pulse signal and the valve operation>

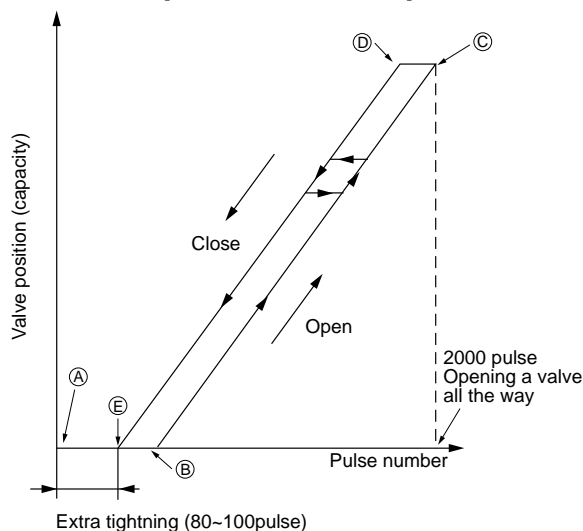
Output (Phase)	Output			
	1	2	3	4
$\phi 1$	ON	OFF	OFF	ON
$\phi 2$	ON	ON	OFF	OFF
$\phi 3$	OFF	ON	ON	OFF
$\phi 4$	OFF	OFF	ON	ON

Closing a valve : 1 → 2 → 3 → 4 → 1  
Opening a valve : 4 → 3 → 2 → 1 → 4

The output pulse shifts in above order.

- ✱ 1. When linear expansion valve operation stops, all output phase become OFF.
- 2. At phase interruption or when phase does not shift in order, motor does not rotate smoothly and motor locks and vibrates.

### ② Linear expansion valve operation



- ✱ When the switch is turned on, 2200 pulse closing valve signal will be send till it goes to ① point in order to define the valve position.

When the valve move smoothly, there is no noise or vibration occurring from the linear expansion valve : however, when the pulse number moves from ② to ① or when the valve is locked, more noise can be heard than normal situation.


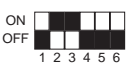
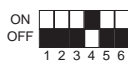

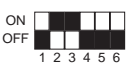
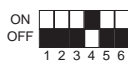

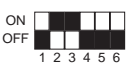
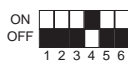




- ✱ Noise can be detected by placing the ear against the screw driver handle while putting the screw driver to the linear expansion valve.

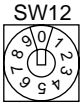
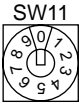




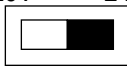
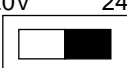
### ③ Trouble shooting

Symptom	Check points	Countermeasures
Operation circuit failure of the micro processor.	<p>Disconnect the connector on the controller board, then connect LED for checking.</p> <p>Pulse signal will be sent out for 10 seconds as soon as the main switch is turned on. If there is LED with lights on or lights off, it means the operation circuit is abnormal.</p>	Exchange the indoor controller board at drive circuit failure.
Linear expansion valve mechanism is locked.	Motor will idle and make ticking noise when motor is operated while the linear expansion valve is locked. This ticking sound is the sign of the abnormality.	Exchange the linear expansion vae.
Short or breakage of the motor coil of the linear expansion valve.	Measure the resistance between the each coil (red-white, red-orange, brown-yellow, brown-blue) using a tester. It is normal if the resistance is in the range of 150Ω+10%.	Exchange the linear expansion valve.
Valve doesn't close completely (thermistor leaking).	<p>To check the linear expansion valve, operate the indoor unit in fan mode and at the same time operate other indoor units in cooling mode, then check the pipe temperature &lt;liquid pipe temperature&gt; of the indoor unit by the outdoor multi controller board operation monitor. During fan operation, linear expansion valve is closed completely and if there are some leaking, detecting temperature of the thermistor will go lower. If the detected temperature is much lower than the temperature indicated in the remote controller, it means the valve is not closed all the way. It is not necessary to exchange the linear expansion valve, if the leakage is small and not making any trouble.</p>	If large amount of thermistor is leaked, exchange the linear expansion valve.
Wrong connection of the connector or contact failure.	Check the color of lead wire and missing terminal of the connector.	Disconnect the connector at the controller board, then check the continuity.

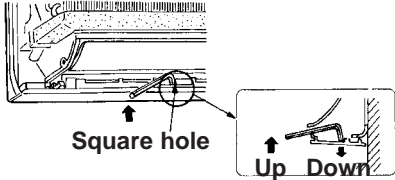
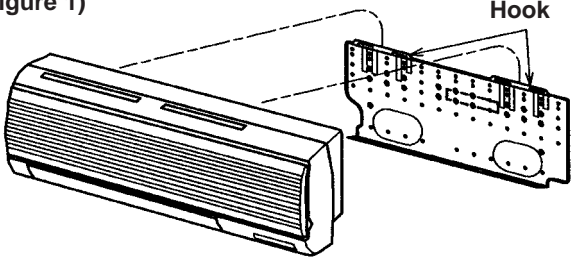
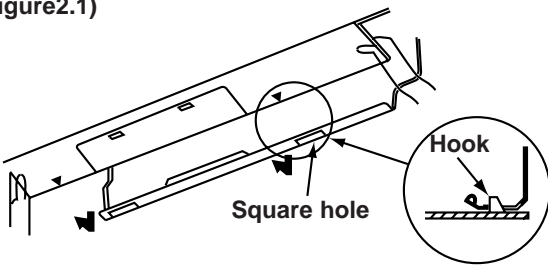
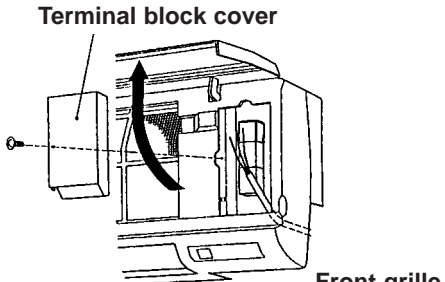
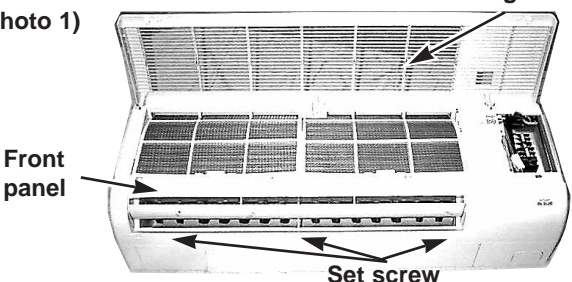
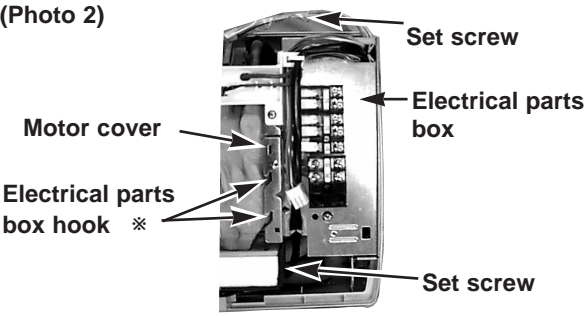
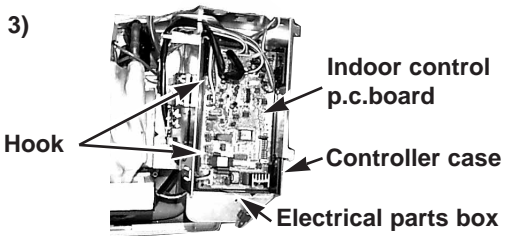
## 7-2. FUNCTION OF DIPSWITCH

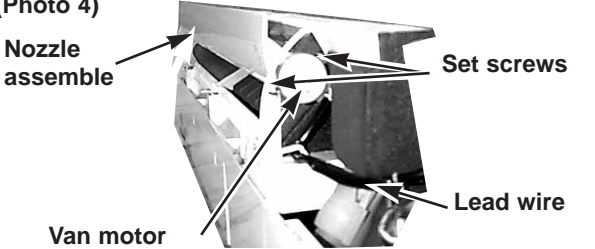
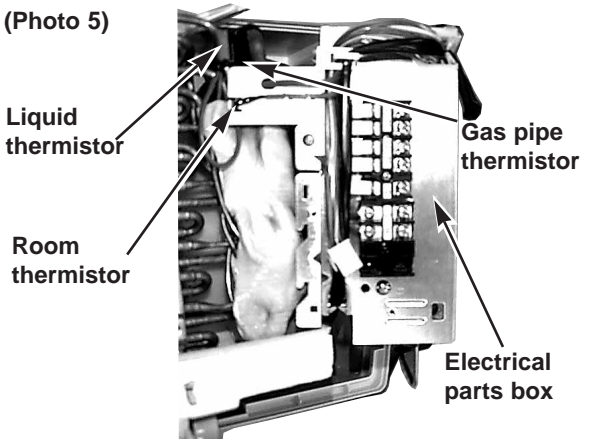
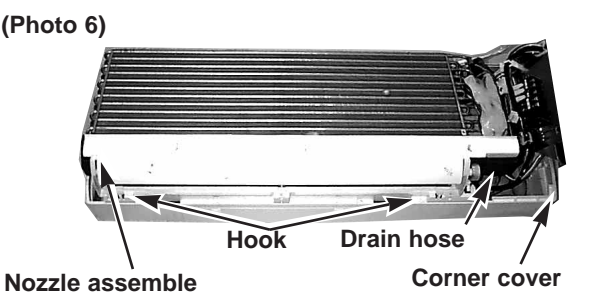
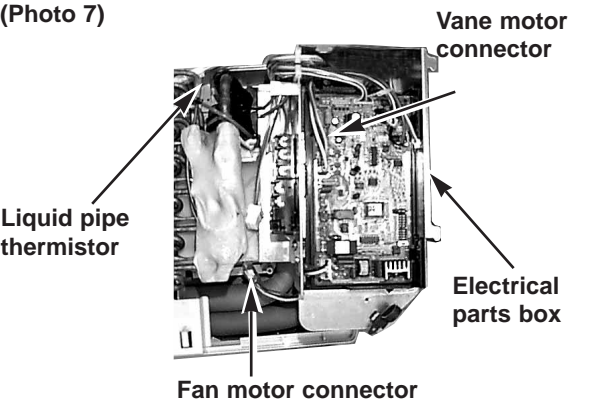
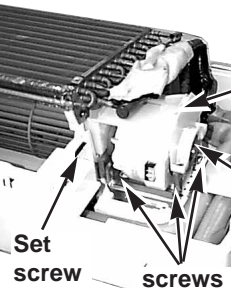
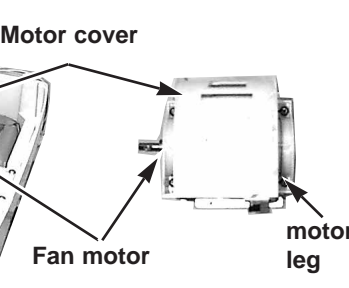
### PKFY-P32VGM-A , PKFY-P40VGM-A , PKFY-P50VGM-A

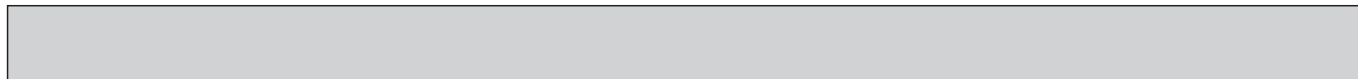
Switch	Pole	Function	Operation by switch		Remarks												
			ON	OFF													
SW1 Mode Selection	1	Thermistor<Intake temperature detection>position	Built-in remote controller	Indoor unit	<div>Address board</div> <div>&lt;At delivery&gt;</div>  <div>NOTE:</div> <ul style="list-style-type: none"> <li>*1 At Heating mode, fan operating.</li> <li>*2 At Heating mode, operating heat thermostat ON.</li> <li>*3 SW1-7=OFF, SW1-8=ON →Setting air flow. SW1-7=ON, SW1-8=ON →Indoor fan stop.</li> </ul>												
	2	Filter clogging detection	Provided	Not provided													
	3	Filter cleaning sign	2500hr	100hr													
	4	Air intake	Effective	Not effective													
	5	Remote indication switching	Thermostat ON signal indication	Fan output indication													
	6	Humidifier control	Always operated while the heating mode *1	Operated depends on the condition *2													
	7	Air flow set in case of	Fix to LOW *3	Fix to EXTRA LOW *3													
	8	Heat thermostat OFF	Depends on setting Remote controller *3	Depends on SW1-7													
	9	Auto restart	Effective	Not effective													
	10	Power source ON/OFF	Effective	Not effective													
SW2 Capacity code setting	1~6	<table border="1"> <thead> <tr> <th>MODELS</th><th>SW2</th><th>MODELS</th><th>SW2</th><th>MODELS</th><th>SW2</th></tr> </thead> <tbody> <tr> <td>PKFY-P32VGM-A</td><td></td><td>PKFY-P40VGM-A</td><td></td><td>PKFY-P50VGM-A</td><td></td></tr> </tbody> </table>			MODELS	SW2	MODELS	SW2	MODELS	SW2	PKFY-P32VGM-A		PKFY-P40VGM-A		PKFY-P50VGM-A		<div>Indoor controller board</div> <div>Set while the unit is off.</div> <div>&lt;At delivery&gt;</div> <div>Set for each capacity.</div>
MODELS	SW2	MODELS	SW2	MODELS	SW2												
PKFY-P32VGM-A		PKFY-P40VGM-A		PKFY-P50VGM-A													
SW3 Function Selection	1	Heat pump/Cooling only	Cooling only models	Heat pump models	<div>Indoor controller board</div> <div>Set while the unit is off.</div> <div>&lt;At delivery&gt;</div>  <div>NOTE:</div> <ul style="list-style-type: none"> <li>*4 At cooling mode, each angle can be used only 1 hour.</li> <li>*5 sw3-9 setting PKFY-P32VGM-A = OFF PKFY-P40VGM-A = ON PKFY-P50VGM-A = OFF</li> </ul>												
	2	Louver	Available	Not available													
	3	Vane	Available	Not available													
	4	Vane swing function	Available	Not available													
	5	Vane horizontal angle	Second setting	First setting													
	6	Vane cooling limit angle setting *4	Horizontal angle	Down B,C													
	7	Indoor linear expansion valve opening	Effective	Not effective													
	8	Heater 4deg up	Not effective	Effective													
	9	Target Superheat setting *5	9degrees	6degrees													
	10	Target Sub cool setting	15degrees	10degrees													
SW4 Unit Selection	1~5				<div>Indoor controller board</div> <div>Set while the unit is off.</div> <div>&lt;At delivery&gt;</div> 												

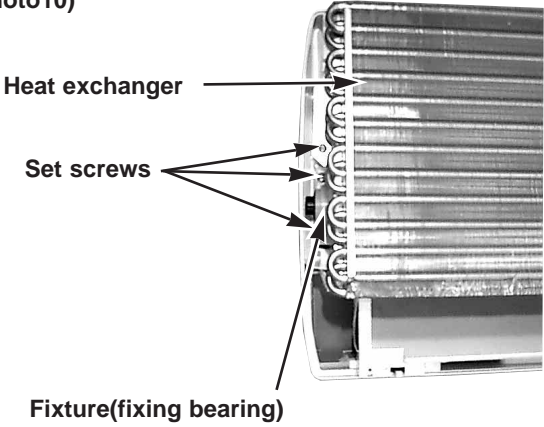
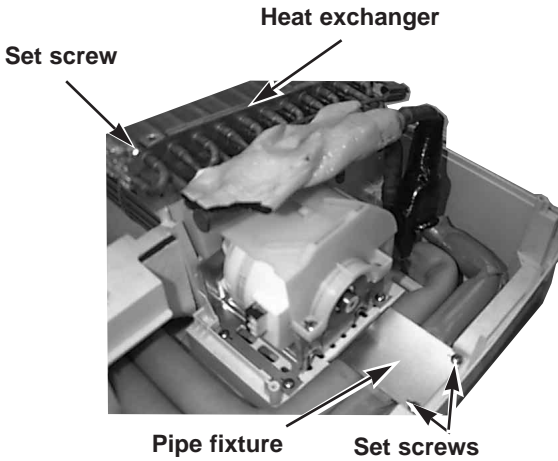
Switch	Pole	Operation by switch	Remarks
SW11 1st digit address setting  SW12 2nd digit address setting	Rotary switch	  10      1 <p>Address setting should be done when M-NET remote controller is being used.</p>	<div>Address board</div> <p>Address can be set while the unit is stopped.</p> <p>&lt;At delivery&gt;</p>  
SW14 Connect ion No. setting	Rotary switch	 SW14 <p>This is the switch to be used when the indoor unit is operated with R2 series outdoor unit as a set.</p>	<div>Address board</div> <p>&lt;At delivery&gt;</p> 
SW5 Voltage Selection	2	220V      240V  <p>If the unit is used at the 230V or 240V area, set the voltage to 240V. If the unit is used at the 220V, set the voltage to 220V.</p>	<div>Address board</div> <p>&lt;At delivery&gt;</p> 220V      240V 

## PKFY-P40VGM-A

OPERATION PROCEDURE	PHOTOS & ILLUSTRATION
<p><b>1. REMOVE THE LOWER SIDE OF THE INDOOR UNIT FROM THE INSTALLATION PLATE</b></p> <p>(1) Remove the left / right corner box of the indoor unit.</p> <p>(2) Hold and pull down the lower and both ends of the indoor unit, and remove the ▼ section from the square hole. (Refer to the figure 2.1) Or remove the front panel and push the ▼ section down by using alankey ,etc. from the front side. (Refer to the figure 2.2).</p> <p>(3) Unhook the top of the indoor unit from the back plate catch.</p> <p>(Figure 2.2)</p> 	<p>(Figure 1)</p>  <p>(Figure2.1)</p> 
<p><b>2. REMOVING THE FRONT PANEL</b></p> <p>(1) Open the front grille.</p> <p>(2) Remove the terminal block cover with a screw.</p> <p>(3) Remove the screw 3caps then remove the set 3screws.</p> <p>(4) After removing the lower side of the front panel a little, remove it as pulling toward upper.</p>	<p>(Figure 3)</p>  <p>(Photo 1)</p> 
<p><b>3. REMOVING THE INDOOR CONTROLLER BOARD</b></p> <p>(1) Remove the terminal block cover.</p> <p>(2) Remove the front panel. (see the photo 1)</p> <p>(3) Remove the electrical parts box(2screws).</p> <p>(4) Remove the electrical parts box cover(1screw).</p> <p>(5) Disconnect the connector on the indoor controller board and remove the controller board by Pulling up the hook of the controller case.</p> <p>※ To smooth works, hang the side hooks of the electrical parts box on the hook of the motor cover. (see the photo 3)</p>	<p>(Photo 2)</p>  <p>(Photo 3)</p> 

OPERATION PROCEDURE	PHOTOS & ILLUSTRATION
<b>4. REMOVING THE VANE MOTOR</b> (1) Disconnect the connector CN6V on the indoor controller board. (2) Remove the 2screws of the vane motor, disconnect the lead wire and remove the vane motor from the shaft.	(Photo 4) 
<b>5. REMOVING THE THERMISTOR</b> (1) Removing the room thermistor TH21. ①Disconnect the connector CN20<red> on the indoor controller board. ②Remove the room thermistor from the holder. (2) Removing the liquid pipe thermistor TH22. ①Disconnect the connector CN21<white> on indoor controller board. ②Remove the liquid pipe thermistor with set to the pipe. (3) Removing the gas pipe thermistor TH23. ①Disconnect the connector CN29<black> on indoor controller board. ②Remove the gas pipe thermistor with set to the pipe.	(Photo 5) 
<b>6. REMOVING THE NOZZLE ASSEMBLY</b> (1) Disconnect the connector CN6V on the indoor controller board. (2) Disconnect the lead wire of the vane motor. (3) Remove the corner cover. (4) Pull the drain hose out from the nozzle assembly. (5) Unhook the hook of the lower nozzle assembly and pull the nozzle assembly toward you, then remove the nozzle assembly by sliding it down.	(Photo 6) 
<b>7. REMOVING THE ELECTRICAL PARTS BOX</b> (1) Remove the terminal block cover. (2) Remove the front panel.(see the photo 1) (3) Disconnect the vane motor connector. (4) Disconnect the fan motor connector from the fan motor. (5) Remove the liquid / gas pipe thermistor.(see the photo 5) (6) Remove the electrical parts box (2screws).	(Photo 7) 
<b>8. REMOVING THE FAN MOTOR</b> (1) Remove the terminal block cover. (2) Remove the front panel.(see the photo 1) (3) Remove the electrical parts box.(see the photo 7) (4) Remove the nozzle assembly.(see the photo 6) (5) Remove the fan motor leg fixing 3screws. (6) Unscrew the set screws using by alankey and remove it by sliding the fan motor to right. (7) Remove the 4screws and remove the motor cover from the fan motor leg.	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">           (Photo 8)   </div> <div style="text-align: center;">           (Photo 9)   </div> </div>



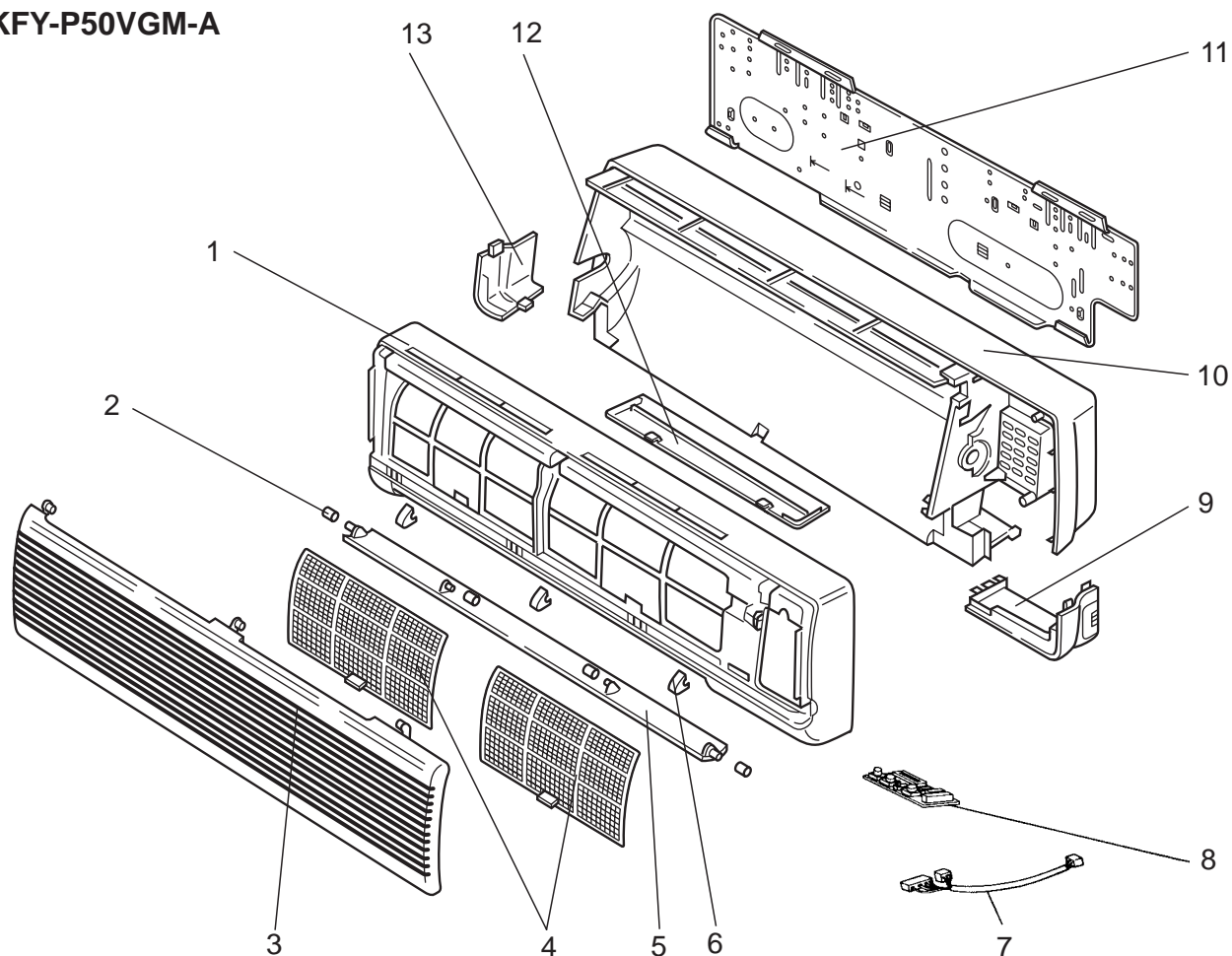
OPERATION PROCEDURE	PHOTOS & ILLUSTRATION
<p><b>9. REMOVING THE LINE FLOW FAN</b></p> <p>(1) Remove the terminal block cover.</p> <p>(2) Remove the front panel.(see the photo 1)</p> <p>(3) Remove the electrical parts box.(see the photo 7)</p> <p>(4) Remove the nozzle assembly.(see the photo 6)</p> <p>(5) Remove the fan motor.(see the photo 8)</p> <p>(6) Remove the pipe fixture with 2screws.(see the photo11)</p> <p>(7) Remove the left / right screws of the heat exchanger and pull the left-hand side up.</p> <p>(8) Remove the 2screws by sliding it toward you remove the fixture(fixing bearing).</p> <p>※ The fan motor is removable first , when the fan removing is hard.</p> <p>※ When resetting the fan to the fan motor. Locate and fix the shaft after installing the fan.</p>	<p>(Photo10)</p> 
<p><b>10. REMOVING THE HEAT EXCHANGER</b></p> <p>(1) Remove the terminal block cover.</p> <p>(2) Remove the front panel.(see the photo 1)</p> <p>(3) Remove the electrical parts box.(see the photo 7)</p> <p>(4) Remove the corner box.</p> <p>(5) Remove the nozzle assembly.(see the photo 6)</p> <p>(6) Remove the 2screws and the pipe fixture.</p> <p>(7) Remove the 2screws and heat exchanger.</p>	<p>(Photo 11)</p> 

## STRUCTURAL PARTS

PKFY-P32VGM-A

PKFY-P40VGM-A

PKFY-P50VGM-A



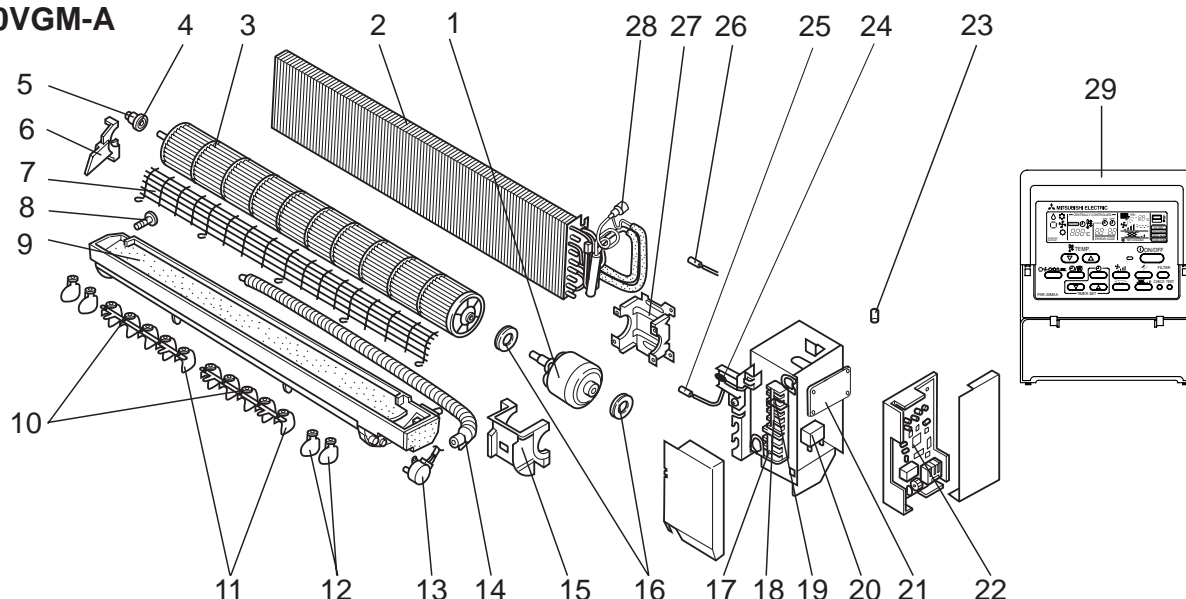
No.	Parts No.	Parts Name	Specifications	PKFY- P32/P40/P50VGM-A	Remarks (Drawing No.)	Wiring Diagram Symbol	Recom- mended Q'ty	Price	
								Unit	Amount
1	R01 07Y 651	FRONT PANEL		1					
2	R01 07Y 092	VANE SLEEVE		1					
3	R01 07Y 691	FRONT GRILLE		1					
4	R01 A16 500	AIR FILTER		2					
5	R01 07Y 002	AUTO VANE		1					
6	R01 07Y 096	SCREW CAP		3					
7	R01 85Y 304	ADDRESS CABLE		1					
8	T7W B01 294	ADDRESS BOARD		1		A.B			
9	R01 07Y 658	CORNER COVER		1					
10	R01 07Y 635	BOX ASSEMBLY		1					
11	R01 07Y 808	BACK PLATE		1					
12	R01 07Y 623	UNDER COVER		1					
13	R01 09Y 658	CORNER COVER		1					

# ELECTRICAL PARTS

PKFY-P32VGM-A

PKFY-P40VGM-A

PKFY-P50VGM-A



No.	Parts No.	Parts Name	Specifications	PKFY-			Remarks (Drawing No.)	Wiring Diagram Symbol	Recom- mended Q'ty	Price	
				P32VGM -A	P40VGM -A	P50VGM -A				Unit	Amount
1	T7W A01 762	FAN MOTOR		1	1	1		MF			
	R01 E25 480	HEAT EXCHANGER		1							
2	R01 E26 480	HEAT EXCHANGER			1						
	R01 E27 480	HEAT EXCHANGER				1					
3	R01 07Y 114	LINE FLOW FAN		1	1	1					
4	R01 005 103	SLEEVE BEARING		1	1	1					
5	R01 07Y 102	BEARING MOUNT		1	1	1					
6	R01 07Y 106	BEARING SUPPORT		1	1	1					
7	T7W A00 675	FAN GUARD		1	1	1					
8	R01 07Y 524	DRAIN PLUG		1	1	1					
9	R01 07Y 530	NOZZLE ASSY		1	1	1					
10	R01 07Y 059	ARM		2	2	2					
11	R01 07Y 038	GUIDE VANE		10	10	10					
12	R01 09Y 038	GUIDE VANE		4	4	4					
13	R01 E02 223	VANE MOTOR		1	1	1		MV			
14	R01 07Y 527	DRAIN HOSE		1	1	1					
15	R01 07Y 135	MOTOR COVER		1	1	1					
16	R01 07Y 105	RUBBER MOUNT		2	2	2					
17	T7W 521 716	TERMINAL BLOCK	3P(L, N, ⊕)	1	1	1		TB2			
18	T7W E00 716	TERMINAL BLOCK	3P(M1, M2, S)	1	1	1		TB5			
19	R01 556 246	TERMINAL BLOCK	2P(1, 2)	1	1	1		TB15			
20	R01 588 255	RUN CAPACITOR	2.0μF 440V	1	1	1		C1			
21	R01 E02 313	POWER BOARD		1	1	1		P.B			
22	T7W E10 310	CONTROLLER BOARD		1	1	1		I.B			
23	T7W 520 239	FUSE	250V 6.3A	1	1	1		FUSE			
24	R01 E26 202	ROOM THERMISTOR		1	1	1		TH21			
25	R01 E28 202	LIQUID PIPE THERMISTOR		1	1	1		TH22			
26	R01 E03 202	GAS PIPE THERMISTOR		1	1	1		TH23			
27	R01 07Y 130	MOTOR SUPPORT		1	1	1					
28	R01 E27 401	LINEAR EXPANSION VALVE		1	1	1		LEV			
29	—	REMOTE CONTROLLER	PAR-20MAA	1	1	1					



**MITSUBISHI ELECTRIC CORPORATION**

HEAD OFFICE : MITSUBISHI DENKI BLDG., 2-2-3, MARUNOUCHI, CHIYODA-KU TOKYO 100-8310, JAPAN